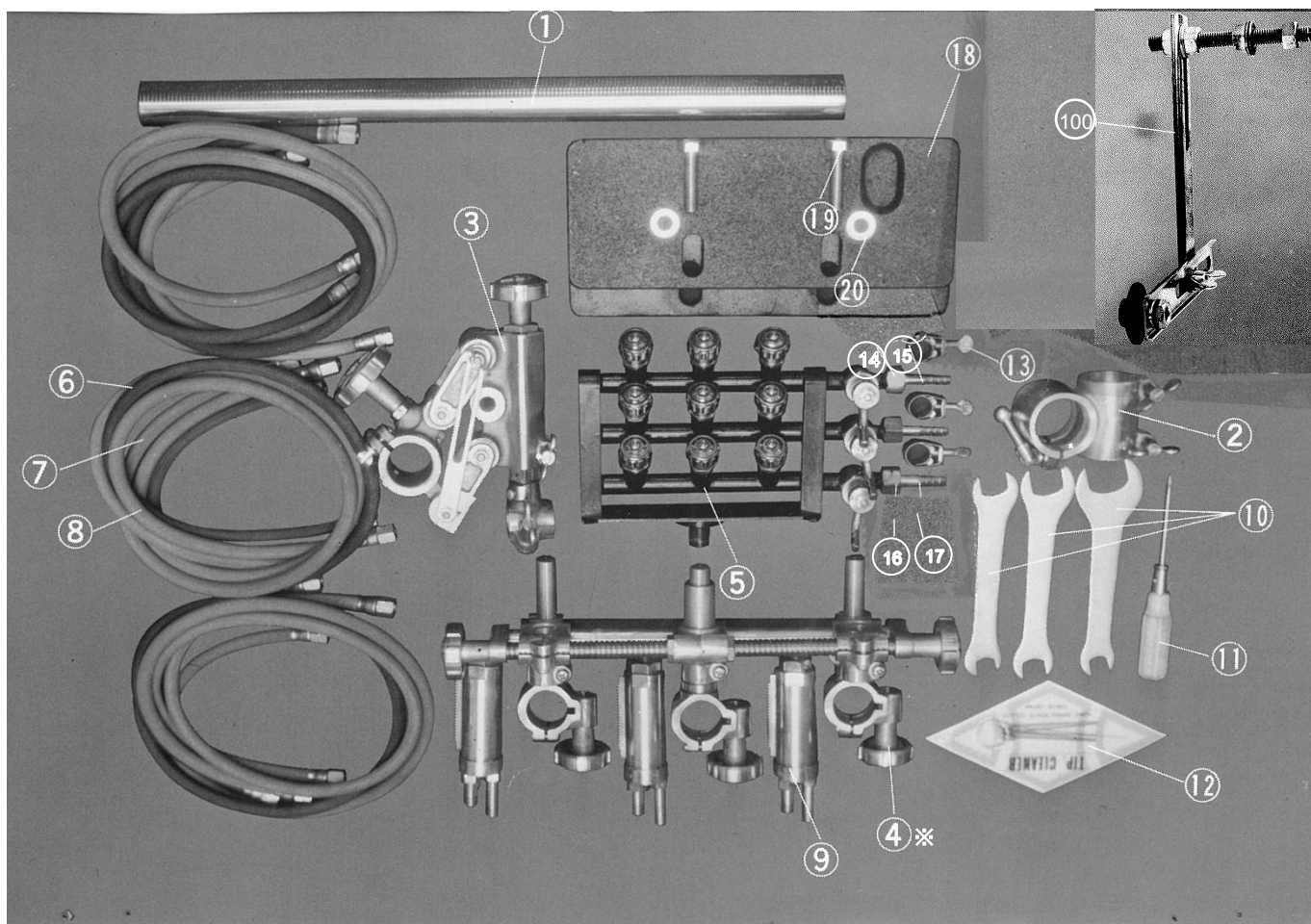


IK-12max3 TORCH SP-400



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※ We have marked a line to match the scale, but we do not guarantee accuracy.
Please use this as a guide.
The line is not attached when purchasing individual parts. Mark it when replacing parts.

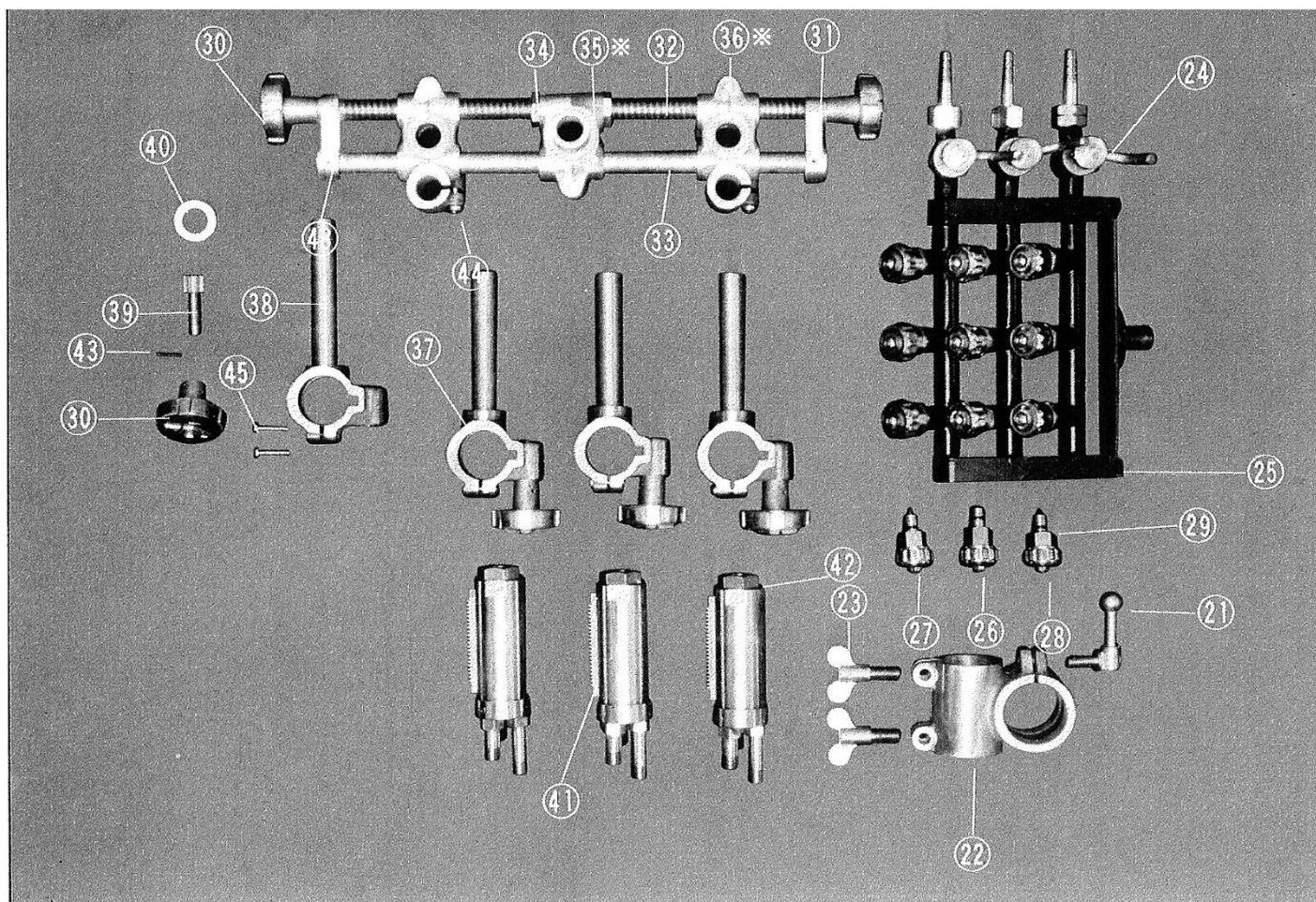
ITEM No.	PART NAME	Qty	STOCK No.	REMARKS
1	Pipe arm	1	60030321	500mm
2	Arm holder	1	60030301	
3	Torch holder (C Type)	1	60030344	With guide roller
4	X cutting holder	1	60030362	※
5	Distributor	1	60013271	Except USA
	Distributor	(1)	60013272	USA only
6	Hose for jet oxygen (Blue)	3	60030324	Except USA
	Hose for jet oxygen (Green)	(3)	60030323	USA only
7	Hose for preheat oxygen (Blue)	3	60030324	Except USA
	Hose for preheat oxygen (Green)	(3)	60030323	USA only
8	Hose for gas (Red)	3	60030326	Except USA
	Hose for gas (Red)	(3)	60030327	USA only
9	Torch	3	60010651	Except USA
	Torch	(3)	60010652	USA only

ITEM No.	PART NAME	Qty	STOCK No.	REMARKS
10	Spanner set	1	60030309	
11	Screw driver	1	60030310	
12	Tip cleaner	1	60030311	
13	Hose band	3	60030312	Except USA
14	Nut for oxygen	2	60015001	M16xP1.5 Except USA
15	Hose connector	2	60015003	5/16 Except USA
16	Nut for gas	1	60015002	M16xP1.5.Left Except USA
17	Hose connector	1	60015004	3/8 Except USA
18	Weight	3	60030346	
19	Hex bolt	2	6C011060	BH-10x60
20	Washer	2	6D500100	WF-10
100	Guide roller ass'y	1	60032340	

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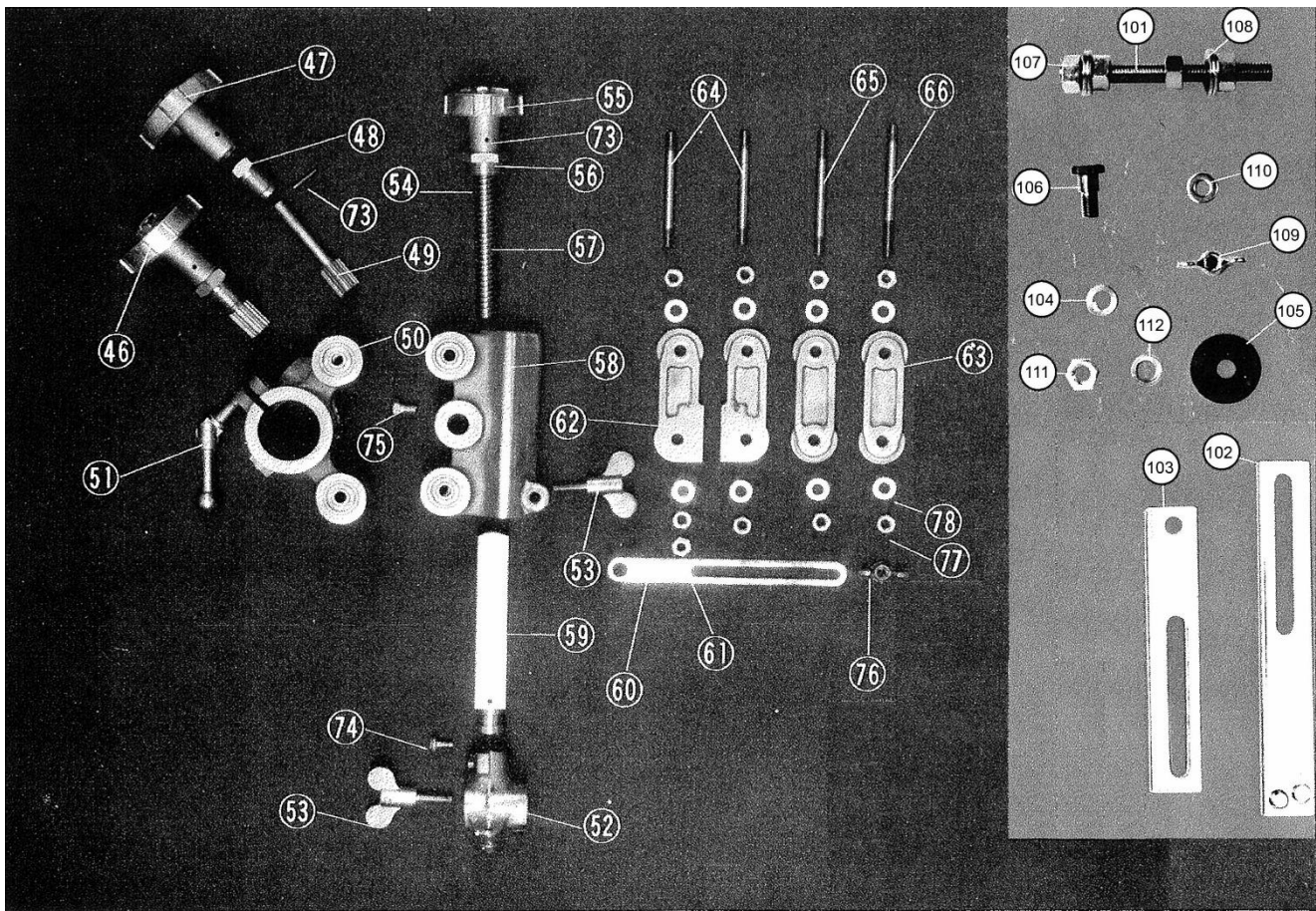
ITEM No.	PART NAME	Qty	STOCK No.	REMARKS
21	Crank handle	1	60030313	
22	Bar holder	1	60030314	
23	Wing bolt	2	60030315	
24	Inlet valve	3	60030363	
25	Distributor body	1	60030364	Except USA
	Distributor body	(1)	60030365	USA only
26	Valve for jet oxygen	3	60015251	
27	Valve for preheat oxygen	3	60015255	
28	Valve for gas	3	60015256	
29	O-Ring		60005026	
30	Handle	3	60030223	
31	Screw metal	2	60030347	
32	Screw	2	60030348	
33	Guide bar	1	60030366	

ITEM No.	PART NAME	Qty	STOCK No.	REMARKS
34	Bush	2	60030350	With nut & Washer
35	Torch holder bracket	1	60030352	※
36	Torch slide base	2	60030351	※
37	Torch holder assembly	3	60030353	
38	Torch holder	3	60030355	
39	Pinion	3	60030354	
40	Graduation collar	3	60030356	With screw
41	Torch rack	3	60010653	With screw
42	Tip fixing nut	3	60005020	
43	Spring pin	7	6B022516	PR-2.5x16
44	Screw	6	6C520618	SP-6x18
45	Screw	6	6C520418	SP-4x18

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ITEM No.	PART NAME	Qty	STOCK No.	REMARKS
46	Cross feed handle assembly	1	60030316	
47	Handle	1	60030317	
48	Pinion metal	1	60030318	
49	Pinion	1	60030319	
50	Cross feed holder	1	60030329	
51	Crank handle	1	60030313	
52	Torch holder bracket	1	60030391	
53	Wing bolt	2	60030392	
54	Up/down handle assembly	1	60030357	
55	Handle	1	60030223	
56	Screw metal	1	60030358	
57	Screw	1	60030359	
58	Up/down holder assembly	1	60030360	
59	Slide bar	1	60030361	
60	Set plate	1	60030331	
61	Hex nut	1	60030332	
62	Link arm(A)	2	60030333	
63	Link arm(B)	2	60030334	
64	Bearing shaft(A)	2	60030335	
65	Bearing shaft(B)	1	60030336	

ITEM No.	PART NAME	Qty	STOCK No.	REMARKS
66	Bearing shaft(C)	1	60030337	
73	Spring pin	2	6B022516	PR-2.5x6
74	Screw	1	6C520614	SP-6x14
75	Hex bolt	1	6C010612	BH-6x12
76	Wing nut	1	6D080060	NB-6
77	Hex nut	8	6D010060	NH-6
78	Washer	8	6D500060	WF-6
101	Setting shaft	1	60032341	
102	Plate A	1	60032342	
103	Plate B	1	60032345	
104	Collar	1	60032346	
105	Guide roller	1	60030342	
106	Guide roller shaft	1	60030343	
107	Hex nut	4	6D010120	NH-12
108	Washer	4	6D500120	WF-12
109	Wing nut	1	6D080080	NB-8
110	Washer	1	6D500080	WF-8
111	Hex nut	1	6D010100	NH-10
112	Spring Washer	1	6D510100	WS-10

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KOIKE SANZO KOGYO CO., LTD